





**Rejection Analysis Of Components  
Employee Wise**

**Regular Productions**

Report run on: June 5, 2007 7:25 PM

Date: 01/06/04 - 30/06/04

Company	Model	Component	Sub Component	Employee	Short	Soak	Black	White	Joint	Block	Oil	Ring	Bub	Ten	Ele	Twe	Rej	Prod	Rej							
							Spot	Spot	Spot	In	Spot	Spot	le		ven	lve	ected	uced	%							
									Spot	Die							ed									
SUZUKI	SB 308 R	STEERING WHEEL	COVER SB 308 R	ASIF IQBAL														193								
				ATIF	3			3											6	1,890	0.32					
							% of total rejection	50			50									6	2,083					
						STEERING WHEEL SB 308 R	IMRAN ISHAQ	4													4	538	0.74			
							ARSHAD ALI															113				
					RAFAQAT ALI																300					
					% of total rejection	4														4	951					
					% of total rejection	100																				
		SUZUKI ALTO NEW	GRILL NEW	GRILL NEW	RAFAQAT ALI	8			1			1		1						11	607	1.78				
	ARSHAD ALI				1																1	399	0.25			
% of total rejection	9						1			1		1									12	1,006				
							% of total rejection	75			8		8		8											
	SUZUKI ALTO NEW	STEERING RA 410	LOWER PAD STEERING RA 410	ARSHAD ALI	2						1								3	43	6.52					
SAEED JUNIOR				2																2	60	3.23				
						% of total rejection	4					1									5	103				
					UPPER PAD STEERING RA 410	ARSHAD ALI	5	2		5			2								14	39	26.42			
						% of total rejection	5	2		5			2								14	39				
				% of total rejection	36	14		36			14															
SUZUKI CULTUS	DOOR HANDLE I/S	DOOR HANDLE I/S	PIN D/H I/S CULTUS	IRFAN																	6,580					
				% of total rejection																			6,580			
		DOOR HANDLE O/S	DOOR HANDLE O/S	BAZAL D/H O/S W.L CULTUS SF310	ISMAIL							8								8	180	4.26				
	AMJAD IQBAL				2			6			6										14	594	2.30			
	ARSHAD ALI							6			14			4							24	1,028	2.28			
							% of total rejection	2	6		20			18								46	1,802			
							% of total rejection	4	13		43			39												
	DOOR HANDLE O/S	DOOR HANDLE O/S	BAZAL D/H O/S WOL CULTUS SF 310	ISMAIL																	30	1,510	1.95			
ATIF				4			6			24			16								78	1,510	4.91			
						% of total rejection	4	18		70			16								108	3,020				
						% of total rejection	4	17		65			15													
					PACKING CULTUS D/H O/S	ASIF IQBAL	4															4	2,756	0.14		



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							Spot	Spot	Spot	In	Spot	Spot	le		ven	lve	ect	uced	%			
										Die							ed					
SUZUKI	SUZUKI SA/SB	DOOR HANDLE SA/SB	PIN D/H SA/SB	ISMAIL	20												20	4,000	0.50			
				ABDUR RAHMAN	20														20	5,740	0.35	
					40															40	9,740	
				% of total rejection	100																	
				FAN COOLING SA/SB	FAN COOLING SA/SB SUZUKI	SOHAIL MOHAMMAD	1												1	423	0.24	
		RAFAQAT ALI	4																4	577	0.69	
			5																	5	1,000	
		% of total rejection	100																			
		STEERING WHEEL SA/SB	STEERING WHEEL SA/SB	RAFAQAT ALI														300				
% of total rejection																			300			
INDUS MOTOR COMPANY LTD.	TOYOTA COROLLA NEW	BOARD COWL	BOARD COWL	IMRAN ISHAQ	2	4											6	672	0.88			
				SOHAIL MOHAMMAD	6	6													12	748	1.58	
					8	10														18	1,420	
				% of total rejection	44	56																
				COVER ST.COLUMN	COVER ST.COLUMN M/F (NEW CROLLA)	IMRAN ISHAQ	12		2				6						20	162	2.64	
		SOHAIL MOHAMMAD	1				2												3	738	0.71	
		SHAHZAD ASLAM	13				4			6										23	422	
		% of total rejection	57				17			26											1,322	
		DOOR HANDLE I/S (NEW CROLLA)	ARM D/H I/S (NEW CROLLA)	AMJAD IQBAL	2	6	6										14	1,086	1.27			
IMTEAZ	2			6	6					4							4	80	4.76			
	11			33	33			22										18	1,166			
% of total rejection																						
		DOOR TRIM	BASE RR DOOR TRIM RH / LH	IMRAN ISHAQ	8												8	648	1.22			
AMJAD IQBAL	8																8	872	0.91			
SAEED JUNIOR	20																20	620	3.13			
	36																	36	2,140			
% of total rejection	100																					
			COVER FR DOOR TRIM LWR,LH	MAQSOOD ALAM	13	2	2										17	384	4.24			
		ASHRAF JUNIOR		5						1							6	62	8.82			

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INDUS MOTOR COMPANY LTD.	TOYOTA COROLLA NEW	DOOR TRIM	COVER FR DOOR TRIM LWR,LH		18		2	2			1						23	446					
			% of total rejection		78		9	9				4											
			COVER FR DOOR TRIM LWR,RH	MAQSOOD ALAM	5		4	5											14	240	5.51		
			ABBAS	2															2	100	1.96		
			ASHRAF JUNIOR	6															6	125	4.58		
			% of total rejection			13		4	5										22	465			
			% of total rejection			59		18	23														
			TOYOTA POCKET		SHAHID SANA	16													16	1,248	1.27		
			% of total rejection			16													16	1,248			
			% of total rejection			100																	
			TOYOTA DIHASTO	DOOR HANDLE	ARM INSIDE (TOYOAT DIHATSO)	IMRAN ISHAQ				34									34	866	3.78		
						KHALID MEHMOOD			6	30	4									40	1,470	2.65	
						SHABBIR HUSSAIN	50														50	1,380	3.50
						IQBAL		6	20					6							32	308	9.41
						% of total rejection			50	6	6	84	4		6						156	4,024	
	% of total rejection						32	4	4	54	3		4										
	BAZAL INSIDE DIHATSO				KHALID MEHMOOD	20		10											30	1,872	1.58		
					IQBAL	4			14			6							24	2,206	1.08		
	% of total rejection					24		10	14			6							54	4,078			
	% of total rejection					44		19	26			11											
DOOR PULL	DOOR PUL DIAHATSO					KHALID MEHMOOD	2			6									8	1,620	0.49		
						AMJAD IQBAL		2		8	4									14	1,020	1.35	
						% of total rejection		2	2	14	4									22	2,640		
	% of total rejection					9	9		64	18													
GRIP ASSIST CUORE	GRIP ASISST CUORE					KHALID MEHMOOD				10									10	820	1.20		
			AMJAD IQBAL			2		4										6	1,030	0.58			
			% of total rejection			2		14										16	1,850				
	% of total rejection			13			88																
CAP S/A WHEEL				RAFAQAT ALI	15												15	500	2.91				
				% of total rejection		15												15	500				
				% of total rejection		100																	
TOYOTA HILUX	GARNISH	JAR PUMP ASSY FR WASHER	KHALID MEHMOOD	10	5				5								20	330	5.71				

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							Spot	Spot	Spot	In	Spot	Spot	le		ven	lve	ect	uced	%				
										Die							ed						
INDUS MOTOR COMPANY LTD.	TOYOTA HILUX 640 T	GARNISH	JAR PUMP ASSY FR WASHER 640 T UPPER	SHAHZAD ASLAM	13			3									16	330	4.62				
					23	5	3	5											36	660			
				% of total rejection	64	14	8	14															
AL-GHAZI TRACTOR LTD	FIAT	STEERING	STEERING WHEEL FIAT TRACTOR	IMRAN ISHAQ							2						2	291	0.68				
				SOHAIL MOHAMMAD	1		2											3	221	1.34			
				ASHRAF JUNIOR	1									1				2	240	0.83			
				% of total rejection	2		2			2	1							7	752				
					29		29			29	14												
HONDA ATLAS CAR (PAK) LTD.	CIVIC PLC	COVER T/B LOWER PLC	COVER T/B LOWER PLC	ISMAIL	4			2			2						8	617	1.28				
				AMJAD IQBAL	4		2			2								8	190				
				% of total rejection	50		25			25										8	807		
		COVER T/B UPPER PLC	COVER T/B UPPER PLC	MASHIM ALI								2							2	367	0.54		
				% of total rejection						100									2	367			
		COVER T/B UPPER PLM	COVER T/B UPPER PLM	MASHIM ALI				1				1							2	35	5.41		
				% of total rejection			50			50									2	35			
		TRIM WHEEL	TRIM WHEEL CIVIC			ASHRAF JUNIOR	20												20	638	3.04		
						RAFAQAT ALI	28													28	572	4.67	
						% of total rejection	48														48	1,210	
							100																
HONDA CITY OLD	DOOR HANDLE I/S		ARM D/H I/S NEW CITY	ASIF IQBAL			14	22									36	1,400	2.51				
				NADEEM MADNI				6										6	1,124	0.53			
				% of total rejection			14	28										42	2,524				
							33	67															
				BAZAL D/H I/S NEW CITY	KHALID MEHMOOD					12				8							20	2,340	0.85
						ASIF IQBAL				4										4	334	1.18	
AMJAD IQBAL			10							10						20	1,160	1.69					

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							Spot	Spot	Spot	In	Spot	Spot	le		ven	lve	ect	uced	%
										Die							ed		
HONDA ATLAS CAR (PAK) LTD.	HONDA CITY OLD	DOOR HANDLE I/S	BAZAL D/H I/S NEW CITY					10	16		18						44	3,834	
			% of total rejection					23	36		41								
		DOOR HANDLE NEW CITY	BEZAL DLH W O L O/S NEW CITY	IMRAN ISHAQ ATIF	2	20	2	4	10		4						10	720	1.37
			% of total rejection		4	38	4	27	19		8						52	1,116	
		DOOR HANDLE O/S	ARM D/H O/S NEW CITY	AMJAD IQBAL				4					6				10	50	16.67
			% of total rejection					40					60				10	50	
			BAZAL W L D/H O/S CITY	SOHAIL MOHAMMAD ATIF AMJAD IQBAL ASIF IQBAL	4	2	8	4	4		2						10	660	1.49
			% of total rejection		11	6	22	11		11	6	33					36	1,180	
			BAZAL W O L D/H O/S CITY	AMJAD IQBAL	6			16			4		2				28	52	35.00
			% of total rejection		21			57			14		7				28	52	
		TRIM WHEEL	TRIM WHEEL NEW CITY	ASHRAF JUNIOR				2			1						3	835	0.36
			% of total rejection					67			33						3	835	
ATLAS HONDA LTD	HONDA 125	FENDER B CG125	FENDER B CG125	ISMAIL MASHIM ALI	6			1									6	1,284	0.47
			% of total rejection		10			1									11	3,325	
		TOOL BOX CG125	TOOL BOX CG125	ABDUL GHAFAR	4												4	804	0.50
			% of total rejection		4												4	804	
			TOOL BOX COVER CG125	NADEEM MADNI IKHLAS AZHAR SHAH	13						1						14	2,616	0.53
					2												2	1,060	0.19
					10												10	1,240	0.80

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ATLAS HONDA LTD	HONDA 125	TOOL BOX CG125	TOOL BOX COVER CG125		25						1						26	4,916	
				% of total rejection	96						4								
THAL ENGINEERING	CASE COOLING FILTER DIAHATSO	CASE COOLING FILTER DIAHATSO	CASE COOLING FILTER DIAHATSO	AZHAR SHAH	14						6						20	1,060	1.85
				% of total rejection	70						30						20	1,060	
	CASE COOLING UNIT CUORE	CASE COOLING UNIT CUORE	CASE COOLING UNIT CUORE BOTTOM	SOHAIL MOHAMMAD	9			8									17	580	2.85
				% of total rejection	53			47									17	580	
	CASE HEATER	CASE HEATER	CASE HEATER TOP	MAQSOOD ALAM AMJAD IQBAL ATIF	2						3						5	175	2.78
				% of total rejection	57						43						7	1,383	
DEWAN FAROOQ MOTOR	GRILL ASSEMBLY RADITOR	GRILL ASSEMBLY RADITOR	GRILL ASSEMBLY RADITOR	ASHRAF JUNIOR RAFAQAT ALI ARSHAD ALI	6			3			2						11	516	2.09
				% of total rejection	37	4	11	41			19						27	1,320	
NESTLE MILKPAK (PVT) LTD	NESTLE WATER TAP	NESTLE	CHEMER WATER TAP NESTLE	NAWAZ IRFAN	20						4						4	1,344	0.30
				% of total rejection	45						55						44	4,804	
			LEVER WATER TAP NESTLE	NAWAZ IQBAL	4			6									10	1,530	0.65
				% of total rejection	40			60									10	2,290	
MARKET	PLASTIC ICECREAM LID	PLASTIC ICECREAM LID	PALSTIC ICECREAM TIB I LITTER	IMRAN ISHAQ ATIF	20			12		2							14	354	3.80
				% of total rejection													30	3,570	0.83



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							Spot	Spot	Spot	In	Spot	Spot	le		ven	lve	ect	uced	%
										Die							ed		
MARKET	PLASTIC SPOONS	PLASTIC SPOONS CRYSTAL	PLASTIC SPOON MEDIUM CRYSTAL	IMTEAZ	24					8							32	34,936	0.09
				IRFAN	40												40	21,960	0.18
				SHABBIR HUSSAIN	24		16										40	16,000	0.25
				SAEED JUNIOR	24		8			8							40	16,800	0.24
				IKHLAS	264		40										304	220,424	0.14
				AZHAR SHAH	56												56	21,944	0.25
				ARSHAD ALI	64		8										72	19,960	0.36
				<b>% of total rejection</b>	<b>536</b>		<b>72</b>			<b>112</b>							<b>720</b>	<b>408,224</b>	
				<b>% of total rejection</b>	<b>74</b>		<b>10</b>			<b>16</b>									
			PLASTIC SPOON SMALL CRYSTAL	MAQSOOD ALAM	80												80	30,560	0.26
				NAWAZ	128		112			32							272	101,200	0.27
				NADEEM MADNI	160												160	55,520	0.29
				MANZOOR AHMED	416	80	240										736	252,384	0.29
				<b>% of total rejection</b>	<b>784</b>	<b>80</b>	<b>352</b>			<b>32</b>							<b>1,248</b>	<b>439,664</b>	
				<b>% of total rejection</b>	<b>63</b>	<b>6</b>	<b>28</b>			<b>3</b>									
			PLASTIC SPOON SMALL WHITE	MANZOOR AHMED														<b>11,920</b>	
				<b>% of total rejection</b>														<b>11,920</b>	
<b>Total:</b>					<b>2,852</b>	<b>181</b>	<b>803</b>	<b>574</b>	<b>52</b>	<b>175</b>	<b>197</b>	<b>42</b>	<b>1</b>				<b>4,877</b>	<b>1,332,859</b>	<b>0.36</b>