Machine Stoppage Analysis

Report run on: *June 5, 2007 7:24 PM*

Date: 01/06/04 - 30/06/04

Machine Name	Production	Mould Removal	Mould Fitting	Mould Repair	Baral Wash	Machine Repair	Elec Fail	Nozzle Block	Total Worked
M 01	224.00	21.75		6.75	0.50		2.50		255.50
M 02	138.80	22.60		1.50	1.00		2.50		166.40
M 03	106.85	8.00		4.00		2.75	2.00		123.60
M 04	203.50	25.04		3.50		1.00	4.00		237.04
M 05	95.00	7.50				2.00			104.50
M 06	202.45	13.00	2.50	2.00			2.50		222.45
M 07	221.85			4.00		5.15	2.00		233.00
M 08	194.75	2.25	0.00	0.75		1.25	2.00		201.00
M 09	36.75	9.00		1.00			0.25		47.00
M 10	210.70	16.60			0.50		2.25		230.05
M 11	104.15	24.50		5.50			1.65		135.80
M12	153.00	13.50		5.00	1.00	1.00	3.00		176.50
Total:	**1,891.80**	**163.74**	**2.50**	**34.00**	**3.00**	**13.15**	**24.65**		********
	88.70%								